

Specialty Sports Cars, Inc

620 Oak St.
Columbus, Oh. 43215
Phone (614) 464-1173 Fax (614) 464-1325

Date 1/14/2008
Invoice # 5688
PO #

S/W

Customer Information:

Company Home (740) 389-2186
Customer ED BUCK Cell (740) 244-4020
Address 1034 YORKSHIRE DR. Work
MARION, OHIO 43302 Ext

Vehicle Information:

Vehicle 1964 Alfa Romeo GUILIA SS
VIN #
License Tag #
Engine 4-CYL. Mileage 91074
Trans 5-SPEED

Vehicle Problem:

1 REPAIR TO RUN AND DRIVE.

Recommendations:

PD DEPOSIT \$5000.00 2/APR/2008
PD DEPOSIT \$2000.00 19/APR/2008

Parts Detail:

Part Number	Part Description	Qty	Item Price	Core	Ext. Price
Est	FRONT BRAKE CALIPER	2	\$88.50	\$0.00	\$177.00
Est	REAR BRAKE CALIPER	2	\$108.50	\$0.00	\$217.00
Est	REAR BRAKE ROTOR	2	\$66.15	\$0.00	\$132.30
Est	CARBURETOR REBUILD KIT	2	\$36.35	\$0.00	\$72.70
Est	CARBURETOR FLOAT	2	\$38.95	\$0.00	\$77.90
Est	FRONT BRAKE PAD SET	1	\$38.50	\$0.00	\$38.50
Est	REAR BRAKE PAD SET	1	\$39.50	\$0.00	\$39.50
GS6	HOSE CLAMP	4	\$1.00	\$0.00	\$4.00
Est	DRIVESHAFT FLEX DISC	1	\$29.95	\$0.00	\$29.95
Est	UPPER RADIATOR HOSE	1	\$25.00	\$0.00	\$25.00
Est	LOWER RADIATOR HOSE	1	\$18.50	\$0.00	\$18.50
Est	WATER PUMP	1	\$69.55	\$0.00	\$69.55
Est	COOLANT THERMOSTAT	1	\$52.65	\$0.00	\$52.65
Est	ENGINE GASKET SET	1	\$74.90	\$0.00	\$74.90
Est	HEAD GASKET	1	\$26.90	\$0.00	\$26.90
Est	IGNITION POINTS	1	\$8.95	\$0.00	\$8.95
Est	IGNITION CONDENSER	1	\$5.95	\$0.00	\$5.95
Est	FRONT BRAKE HOSE	2	\$12.00	\$0.00	\$24.00
Est	REAR BRAKE HOSE	1	\$13.50	\$0.00	\$13.50
Est	CHECK VALVE, BRAKE BOOSTER	1	\$59.60	\$0.00	\$59.60
Est	FUEL FILTER ELEMENT	1	\$4.25	\$0.00	\$4.25
Est	FUEL LEVEL SENDING UNIT	1	\$63.80	\$0.00	\$63.80
Est	FRONT WHEEL SEAL	2	\$6.35	\$0.00	\$12.70
Est	BRAKE MASTER CYLINDER	1	\$498.00	\$0.00	\$498.00
Est	REAR WHEEL BEARING	2	\$36.95	\$0.00	\$73.90
Est	REAR WHEEL BEARING RETAINER	2	\$12.95	\$0.00	\$25.90
Est	REAR WHEEL SEAL	2	\$5.95	\$0.00	\$11.90
Est	WRIST PIN BUSHING	4	\$24.95	\$0.00	\$99.80
Est	FRONT TRANSMISSION SEAL	1	\$19.00	\$0.00	\$19.00
5/16	FUEL LINE, 1'	5	\$2.25	\$0.00	\$11.25
GS4	HOSE CLAMP	10	\$0.99	\$0.00	\$9.90
Est	WIPER BLADE	2	\$16.25	\$0.00	\$32.50
Est	OIL LINE	1	\$22.00	\$0.00	\$22.00
Est	TRANSMISSION MOUNT	1	\$66.24	\$0.00	\$66.24
Est	SOLID STATE FUEL PUMP	1	\$48.69	\$0.00	\$48.69
Est	4 CUSTOM KEYS	1	\$20.00	\$0.00	\$20.00

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72107	OIL FILTER	1	\$10.99	\$0.00	\$10.99
3095	IN-LINE FUEL FILTER	1	\$5.25	\$0.00	\$5.25
GS20	HOSE CLAMP	4	\$1.75	\$0.00	\$7.00
GS24	HOSE CLAMP	4	\$2.00	\$0.00	\$8.00
GS8	HOSE CLAMP	4	\$1.09	\$0.00	\$4.36
GASOLINE	PREMIUM GAS	1	\$20.00	\$0.00	\$20.00
Est	RUBBER GROMMET, 3/4"	4	\$0.85	\$0.00	\$3.40
Est	COOLANT TEMP SENDER	1	\$12.65	\$0.00	\$12.65
Est	OIL TEMP SENDER	1	\$12.65	\$0.00	\$12.65
Est	ELECTRIC COOLING FAN	1	\$103.99	\$0.00	\$103.99
Est	WIRING KIT, ELECTRIC FAN	1	\$24.99	\$0.00	\$24.99
40137	LOW NOTE HORN	1	\$22.82	\$0.00	\$22.82
40136	HIGH NOTE HORN	1	\$22.82	\$0.00	\$22.82
0332019150	30 AMP RELAY	1	\$14.95	\$0.00	\$14.95
5006	BULB	2	\$3.25	\$0.00	\$6.50
MT-26	BATTERY	1	\$90.95	\$0.00	\$90.95
10W-40	MOTOR OIL (VALVOLINE)	7	\$3.48	\$0.00	\$24.36
Est	CUSTOM PISTON RING SET	1	\$225.00	\$0.00	\$225.00
AF	ANTI-FREEZE	1	\$13.40	\$0.00	\$13.40
80W-90	GEAR OIL (VALVOLINE)	4	\$3.25	\$0.00	\$13.00
GT LMA	BRAKE FLUID, LOW MOISTURE ACCUMULATION FORMULA	3	\$8.65	\$0.00	\$25.95
Est	REAR TRANSMISSION SEAL	1	\$9.00	\$0.00	\$9.00
Est	DIFFERENTIAL PINION SEAL	1	\$14.00	\$0.00	\$14.00
Est	BATTERY HOLD-DOWN	1	\$10.95	\$0.00	\$10.95
Est	SWAY BAR BUSHING	4	\$3.25	\$0.00	\$13.00
Est	8MM HELICOIL INSERT	1	\$5.15	\$0.00	\$5.15
6418	BULB, LICENSE PLATE	2	\$2.37	\$0.00	\$4.74
Est	CHOKE PISTON	4	\$12.80	\$0.00	\$51.20
Est	ACCELERATOR PUMP PISTON	2	\$15.60	\$0.00	\$31.20
Est	TOGGLE SWITCH	1	\$4.25	\$0.00	\$4.25

Labor Detail:

Type ID	Labor Description	Emp ID	Labor Costs
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Est	REPAIR PASSENGER SIDE DOOR WINDOW, REATTACH TO TRACK, REASSEMBLE DOOR.	TL	\$12,500.00
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INSTALL NEW BATTERY AND HOLD DOWN, DISCONNECT FUEL PUMP, PERFORM COMPRESSION TEST, NO COMPRESSION IN ALL FOUR CYLINDERS. PERFORM LEAK DOWN TEST, LEAKAGE IS PAST RINGS AND VALVES. REMOVE RODENT NESTS FROM AIR FILTER AND INNER FENDERS.

REMOVE RADIATOR AND SEND OUT FOR RE-CORE, REMOVE HEATER CORE AND SEND OUT FOR BOIL OUT AND TESTING.

REMOVE ENGINE AND TRANSMISSION, DISASSEMBLE AND INSPECT. THE TRANSMISSION NEEDED TO BE SPLIT AND RESEALED. THE ENGINE WAS FOUND TO HAVE BEEN INGESTING BRAKE FLUID FROM THE BRAKE SERVO. THIS CAUSED SEVERE WEAR TO THE PISTON RINGS AND CORROSION OF VALVE SEATS.

SEND OUT GENERATOR AND REGULATOR FOR TESTING.

TRY TO REMOVE FUEL TANK DRAIN, IT WAS SEIZED IN PLACE. REMOVE FUEL TANK FROM CAR AND SEND OUT FOR BOIL OUT PRIOR TO SHIPPING TO TANK REPAIR FACILITY. FLUSH OUT FUEL LINES, REPLACE FUEL FILTER ELEMENT AND ADD AN IN-LINE FILTER, REPLACE FUEL LEVEL SENDING UNIT WITH A MODIFIED UNIT THAT WAS AVAILABLE. REINSTALL FUEL TANK. REPLACE FUEL PUMP. REPAIR FUEL VALVE IN BOWL FILTER, REPLACE ALL RUBBER FUEL HOSES.

*Actual Tom Labor
 199.4 hours
 Clean up and paint
 15.8 hours
 30% Discount*

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REPLACE FRONT BRAKE CALIPERS, RESURFACE ROTORS, REPACK WHEEL BEARINGS,
 REPLACE FLEX HOSES. REPLACE SWAY BAR BUSHINGS.

REMOVE REAR AXLES, REPLACE AXLE BEARINGS AND RETAINERS, IT WAS FOUND THAT THE
 AXELS WERE NOT COMPATIBLE WITH THE REAR END HOUSING WITHOUT MODIFYING THE
 BEARING RETAINERS TO NOT RUB ON THE SEALS, THIS CAUSED THE ORIGINAL LEAKS.
 REPLACE CALIPERS, ROTORS AND FLEX HOSE.

REMOVE BRAKE MASTER CYLINDER AND SERVO AND SEND IT OUT FOR REPAIR. THE
 MASTER CYLINDER WAS FOUND TO BE IRREPAIRABLE. REPLACE VACUUM CHECK VALVE.
 REDESIGN SERVO MOUNT AND INSTALL SERVO AND NEW MASTER CYLINDER. FLUSH BRAKE
 SYSTEM AND ADJUST PUSH RODS IN MASTER CYLINDER AND SERVO TO PROVIDE BEST
 PEDAL.

REMOVE BAD HORNS, FABRICATE MOUNTS AND INSTALL NEW HORNS.

REPAIR INTERIOR LIGHT SWITCHES, REPAIR LEFT FRONT TURN SIGNAL GROUND, REPLACE
 LICENSE PLATE BULBS AND WIRE UP REVERSE LAMPS.

REMOVE DRIVESHAFT, REPLACE GUIBO DONUT, REMOVE PINION FLANGE, REPLACE PINION
 SEAL AND ADJUST PRELOAD. REINSTALL DRIVESHAFT, WELD TRAILING ARM MOUNT
 GUSSETS.

SEND OUT CYLINDER HEAD FOR VALVE JOB, CRANKSHAFT FOR CLEANING AND OIL PLUG
 REPLACEMENT, CYLINDERS FOR HONING, AND RODS FOR WRIST PIN BUSHINGS.

CLEAN OUT CYLINDER BLOCK OIL AND COOLANT PASSAGES. DISASSEMBLE AND INSPECT OIL
 PUMP, TIMING CHAIN AND SPROCKETS.

REASSEMBLE ENGINE WITH THE ORIGINAL BEARINGS, THEY WERE GOOD. SWITCH OVER
 PARTS FROM ORIGINAL OIL PAN TO CUSTOMER SUPPLIED NEW OIL PAN. REPLACE OIL TEMP
 TRANSMITTER, REPLACE DRAIN PLUG. ADJUST VALVES. REPLACE IGNITION POINTS AND
 CONDENSER. REPLACE WATER PUMP. REPLACE COOLANT TEMP SENSOR. REPLACE PISTON
 RINGS.

DISASSEMBLE "SEIZED" CARBS, IT WAS FOUND THAT THE CHOKE AND ACCELERATOR PUMP
 PISTONS WERE SEIZED IN THEIR BORES, IT REQUIRED CONSIDERABLE TIME TO REMOVE
 THEM WITHOUT DESTROYING THE CARBS, THE FLOATS HAD CORRODED. CLEAN OUT CARBS
 AND FUEL PASSAGES, REPLACE NEEDLE AND SEATS, REPLACE LEAKING FLOATS AND
 REASSEMBLE CARBS. INSTALL ON MANIFOLD.

REMOVE OIL COOLER SYSTEM AND CHANGE LOCATION OF FILTER.

REASSEMBLE GEARBOX, REPLACE SHIFT SHAFT SEALS, FRONT AND REAR SEALS. 2 BOLT
 HOLES WERE STRIPPED, HELICOIL REPAIR THEM. REPLACE TRANS MOUNT BUSHING.

INSTALL HEATER CORE AND REPLACE HEATER HOSES. RIVET HEATER VALVE.

REPAIR ENGINE WIRING HARNESS AND TIDY UP WIRING INSTALLATION.

ASSEMBLE CLUTCH AND TRANSMISSION TO ENGINE, INSTALL ENGINE AND TRANSMISSION.
 REPLACE ELECTRIC FAN WIRING CONTROL, WIRE IN A RELAY.

GET ENGINE RUNNING AND TUNE CARBS.

Sublet Detail:

Sublet Description	Total
RECORE THE RADIATOR.	\$425.00
BOIL OUT THE FUEL TANK SO IT COULD BE SHIPPED OUT FOR REPAIRS.	\$35.00
REBUILD BRAKE BOOSTER. PRICE INCLUDES SHIPPING.	\$580.00
CLEAN, PRESSURE TEST, AND MILL THE CYLINDER HEAD. PERFORM MULTI-ANGLE VALVE JOB. CLEAN AND MAGNAFLUX THE CRANKSHAFT. POLISH THE BEARING JOURNALS ON THE CRANKSHAFT AND REPLACE THE OIL PLUGS.	\$475.00
REPAIR/RESTORE FUEL TANK. PRICE INCLUDES SHIPPING.	\$485.00
TEST GENERATOR - TESTED OK.	\$25.00

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SOFT HONE CYLINDER LINERS.	\$40.00
SERVICE RODS, INSTALL AND HONE PIN BUSHINGS.	\$60.00
BOIL OUT AND PRESSURE TEST HEATER CORE.	\$25.00
RESURFACE 2 FRONT BRAKE ROTORS.	\$36.00
ALIGN SUSPENSION.	\$68.00

Parts installed are not warranted beyond warranties given by the respective manufactures. No other warranties are made except as listed on this invoice.

Parts and Labor are warranted for 3000 miles or 3 months, whichever comes first. This warranty is limited to the work mentioned on this invoice only and is not transferable. Vehicle must be returned to our workshop, at customers expenses, to honor warranty, warranty is void in case of misuse and/or neglect.

A Storage Fee of \$12.00 a day will be charged on all vehicles left over 48 hours after completion.

The Parts and Accessories sold and installed by this Repair Shop and the Service connected with the installation and adjustments of the Parts and Accessories sold and installed by this Repair Shop, are Guaranteed to be free from defects in material and workmanship under normal service and use until such Parts and Accessories have been driven, used, or operated for a distance of 3000 miles or a period of 90 days, from date of Service, whichever first occurs, unless otherwise stated under the Part or service listed above.

Parts Total	\$3,004.70
Labor Total	\$12,500.00
Hazard Waste	\$3.75
Sublet	\$2,254.00
Shop Supplies	\$25.00
Subtotal	\$17,787.45
Sales Tax	\$1,200.40
Sales Tax 2	\$0.00
Work Order Total	\$18,987.85
Total Payments	\$0.00
Payment Method	
Amount Due	\$18,987.85

Signature _____

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Deposits (7000.00)

Balance Due \$ 11987.85

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Vehicle 1964 Alfa Romeo GUILIA SS
VIN #
License Tag #
Engine 4-CYL. Mileage 91665
Trans 5-SPEED

Vehicle Problem:

1 SEE LIST.

Recommendations:

Parts Detail:

Part Number	Part Description	Qty	Item Price	Core	Ext. Price
72107	OIL FILTER	1	\$10.99	\$0.00	\$10.99
10W-40	MOTOR OIL (VALVOLINE)	6	\$3.48	\$0.00	\$20.88
Est	HEATER HOSE	1	\$26.35	\$0.00	\$26.35

Labor Detail:

Type ID	Labor Description	Emp ID	Labor Costs
Est	CHANGE ENGINE OIL AND FILTER. RE-TORQUE CYLINDER HEAD. REPLACE "MULTI-GAUGE" WITH CUSTOMER SUPPLIED PART. CLEAN WIRING TO WIPER MOTOR, BEND BRACKET TO STOP INTERFERENCE. SECURE HEATER VALVE CONTROL CABLE TO SHUT OFF HEAT. REPLACE HORN PUSH BUTTON WITH CUSTOMER SUPPLIED PART. ADJUST PARKING BRAKE.	CO	\$425.00
Est	REMOVE FUEL SENDING UNIT FROM TANK AND SHORTEN THE FLOAT ARM, DO NOT TRUST GAUGE UNTIL YOU CAN FILL TANK SEVERAL TIMES.	CO	\$0.00
Est	REPLACE KINKED HEATER HOSE WITH PRE-FORMED HOSE.	CO	\$0.00

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Parts Total	\$58.22
Labor Total	\$425.00
Hazard Waste	\$1.50
Sublet	\$0.00
Shop Supplies	\$21.25
Subtotal	\$505.97
Sales Tax	\$34.05
Sales Tax 2	\$0.00
Work Order Total	\$540.02
Total Payments	\$0.00
Payment Method	
Amount Due	\$540.02

Signature- _____

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